

## K 350/M - K 450/M - K 550/M

Dual fuel burners gas/light oil two stages progressive (hi-low flame) or modulating (PID fully modulating) if equipped with addition of optional modulation kit and probe.

They are composed by: fan at high pressurisation and combustion head with adjustment at high efficiency and high flame stability.

Compact overall dimensions and disposition rationalized of the components with accessibility facilitated for the operations of setting and maintenance.

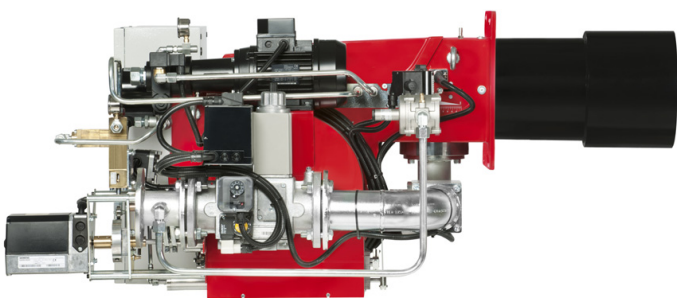
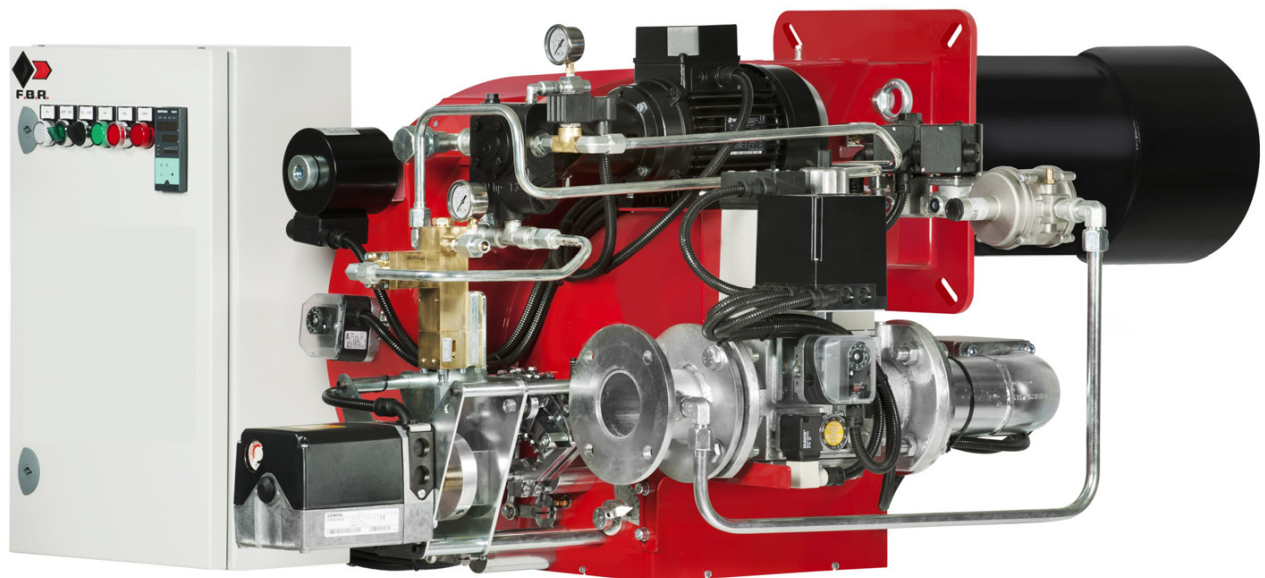
The adoption of strong metal components makes the burner durable also in heavy duty conditions.

GAS fuel available in the versions METHANE (natural gas) or L.P.G. (to specify at the order) on demand specific versions for town gas, coal gas or biogas.

Gas train completely assembled and tested; complete of working valve class A, safety valve class A, valve proving system, minimum gas pressure switch - filter stabilizer.

Burners are supplied with nozzle, fuel selection switch, flange, gasket for installation on boiler, flexible hoses, line filter.

Available also special versions with VSD (INVERTER) and ELECTRONIC CONTROL BOX.



## TECHNICAL DATA AND OPERATING RANGE DIAGRAM K 350/M - K 450/M - K 550/M

MODEL		K 350/M	K 450/M	K 550/M
Thermal power min. 1°st. / min. 2°st. - max. 2°st. *	[Mcal/h]	400/1200-3500	500/1600-4500	600/2000-5500
Thermal power min. 1°st. / min. 2°st. - max. 2°st. *	[kW]	465/1395-4070	581/1860-5232	698/2325-6395
Gas flow G20 (NATURAL GAS) min. 1°st. / min. 2°st. - max. 2°st. *	[Nm³/h]	47/140-409	58/187-526	70/235-647
Gas flow G31 (L.P.G.) min. 1°st. / min. 2°st. - max. 2°st. *	[Nm³/h]	18/54-158	22/72-203	27/91-250
Fuel: NATURAL GAS (second family) - L.P.G. (third family)				
Fuel category:		I2R,I2H,I2L,I2E,I2E+,I2Er,I2ELL,I2E(R)B/I3B/P,I3+,I3P,I3B,I3R		
Intermittent working operation (min. 1 stop every 24 hours) two stage progressive or modulating				
Environmental conditions operation / storage:		-15...+40°C / -20...+70°C, rel. humidity max. 80%		
Max. temperature combustion air	[°C]	60	60	60
Minimum pressure gas train D2" FS50 NATURAL GAS/L.P.G. **	[mbar]	326/140	539/237	-/354
Minimum pressure gas train DN65 FS65 NATURAL GAS/L.P.G. **	[mbar]	140/90	231/143	346/195
Minimum pressure gas train DN80 FS80 NATURAL GAS/L.P.G. **	[mbar]	84/70	139/115	208/153
Minimum pressure gas train DN100 FS100 NATURAL GAS/L.P.G. **	[mbar]	68/65	113/90	168/114
Maximum pressure at the entry of valves (Pe. max)	[mbar]	500	500	500
LIGHT-OIL flow min. 1°st. / min. 2°st. - max. 2°st. *	[kg/h]	40/120-350	50/160-450	60/200-550
Fuel: light-oil 1.5°E at 20°C = 6.2 cSt = 35sec Redwood N°1				
Nominal electric power	[kW]	12.5	14	21
Fan motor	[kW]	9	11	18.5
Pump motor	[kW]	2.2	2.2	2.2
Nominal absorption powers	[A]	23.5	27	37.5
Nominal absorption auxiliary	[A]	0.5	0.5	0.5
Power supply:		3~400V, 1N~230V - 50Hz		
Electric protection degree:		IP40	IP40	IP40
Noisiness *** min. - max.	[dB(A)]	84-85	85-88	87-91
Burner weight	[kg]	274	306	341

\* Reference conditions: Environment temperature 20°C - Barometric pressure 1013 mbars - Altitude 0 metre (sea level).

\*\* Minimal feeding-gas pressure to the gas train to get the maximum power of the burner, considering counter-pressure in combustion chamber of value 0 (zero).

\*\*\* Measured sonorous pressure in the laboratory combustion, with functional burner on beta boiler to 1 metre of distance (UNI EN ISO 3746 law).

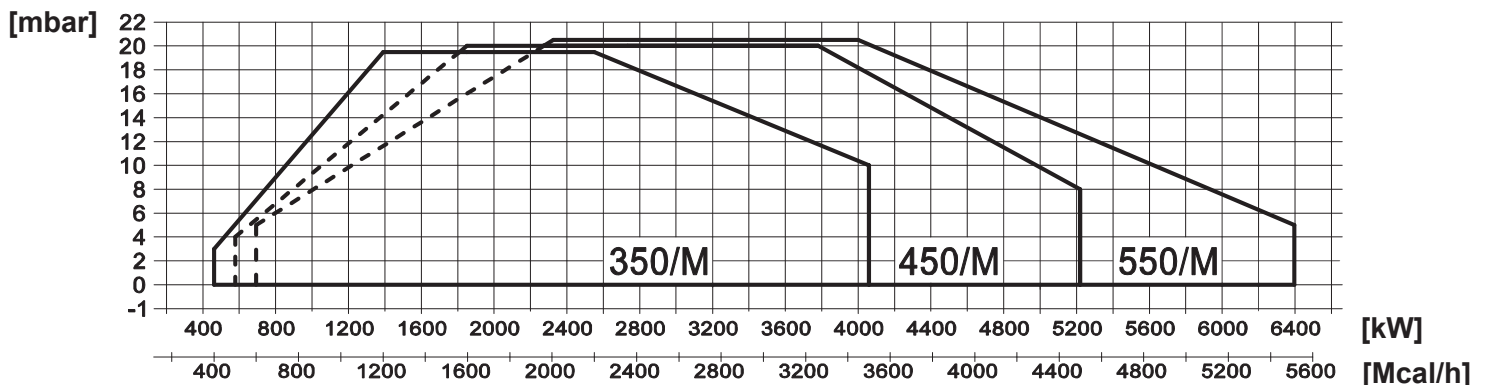


Fig. 1 X = Thermal power Y = pressure in combustion chamber

The firing rates has been obtained based on test boilers in accordance with EN267 standards and are indicative of matching the burner to the boiler. For the correct operation of the burner, combustion chamber dimensions must be in accordance with current regulation. In case of non-compliance, contact the manufacturer.

**DIMENSIONS [MM]**

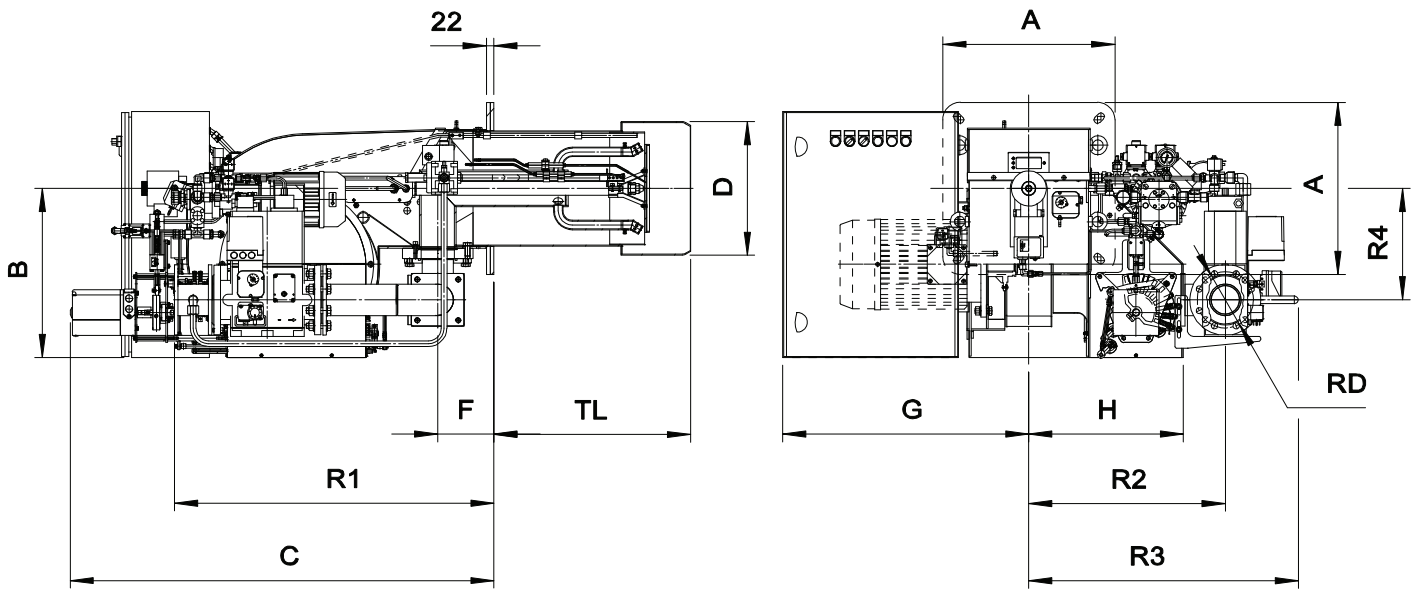


Fig. 2 Dimensions

MODEL	A	B	C	D	F	G	H	R1	R2	R3	R4	RD
K 350/M - D2"	490	481	1206	334	160	600	440	665	535	664	317	Rp 2
K 350/M - DN65	490	481	1206	334	160	600	440	780	560	765	317	DN65
K 350/M - DN80	490	481	1206	334	160	600	440	800	560	783	317	DN80
K 350/M - DN100	490	481	1206	334	160	600	440	840	590	800	317	DN100
K 450/M - D2"	490	481	1206	380	160	600	440	665	535	664	317	Rp 2
K 450/M - DN65	490	481	1206	380	160	600	440	780	560	765	317	DN65
K 450/M - DN80	490	481	1206	380	160	600	440	800	560	783	317	DN80
K 450/M - DN100	490	481	1206	380	160	600	440	840	590	800	317	DN100
K 550/M - D2"	490	481	1206	380	160	600	440	665	535	664	317	Rp 2
K 550/M - DN65	490	481	1206	380	160	600	440	780	560	765	317	DN65
K 550/M - DN80	490	481	1206	380	160	600	440	800	560	783	317	DN80
K 550/M - DN100	490	481	1206	380	160	600	440	840	590	800	317	DN100

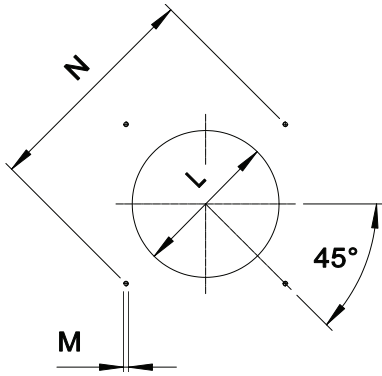


Fig. 3 Boiler plate

MODEL		L min	L *	L max	M	N min	N *	N max
K 350/M	mm	350	350	450	M14	552	552	580
K 450/M	mm	390	390	450	M14	552	552	580
K 550/M	mm	390	410	450	M14	552	552	580

\* The dimensions of the boiler plate (threaded holes or studs) must be as indicated in the drawing.

### FLAME TUBE LENGTH

Flame tube length must be selected based on the specifications supplied by boiler manufacturer and, in any case, it must be greater than the thickness of the boiler door included its insulation.

In case of boilers with flame inversion or front flue combustion chambers, it is necessary to insulate the area between the flame tube and front door with refractory material. This protection material must not impede flame tube extraction.

MODEL		TL *
K 350/M	mm	535
K 450/M	mm	560
K 550/M	mm	560

\* For different flame lengths, please contact our Technical-Sales Department.



## PRODUCT SPECIFICATION

### SHORT DESCRIPTION

Dual fuel burners for gas and light-oil two stages progressive (hi-low flame) or modulating (PID fully modulating) if equipped with addition of optional modulation kit and probe.

### DETAILED SPECIFICATION

Gas and Light-oil burner two stages progressive (hi-low flame) or modulating (PID fully modulating) if equipped with addition of optional modulation kit and probe; composed by:

- Fan at high pressurisation;
- Combustion head with adjustment at high performance and elevated flame stability equipped with steel blast tube and steel flame disc;
- Flange and insulating gasket for fixing at boiler;
- Three-phase power supply;
- Safety air pressure switch to stop the burner in lock-out in case of failed or anomalous fan operation;
- Gas train with safety valve class A, adjustment valve class A and valve proving system;
- UV probe for the flame detection;
- IP 40 electric protection level;
- Spherical gas valve servo-controlled; progressive start and free way passage with total opening;
- Light-oil pressure regulator servo-controlled;
- Servomotor for air shutter, for the spherical gas valve and for the light-oil pressure regulator;
- Moving shutter with total closure when idle in order to reduce at the least energy losses related to boiler cooling down;
- Easy extraction of combustion head without get off the burners by bolier;
- Maximum gas pressure switch to stop the burner in lock-out in case of the gas pressure is higher then the set point value;
- Maximum light-oil pressure switch to stop the burner in case of the light-oil pressure on the return is higher then the set point value;
- Dedicated motor for the activation of the light-oil pump;
- Manual switch for the fuel selection "OIL - GAS";
- Pilot ignition (only for GAS fuel);
- Set up for the additional specific kit that transforms burner operation as modulating i.e. the modulating kit allows to supply any power between the minimum and the maximum value based on instantaneous loading request.

### CONFORMING TO:

- CE rules;
- 2014/30/UE Directive E.M.C.;
- 2014/35/UE Directive L.V.;
- 2014/68/EU Directive M.D.;
- 97/23/CE Directive P.E.D.;
- 2009/142/CE Directive GAS;
- Reference rules: EN676 (gas) - EN267 (liquid fuel) - EN746-2 (industrial thermoprocessing equipment).

### STANDARD EQUIPMENT

- Flexible hoses for connection;
- Line filter;
- Isomart gasket;
- Nozzle;
- Flange with insulating gasket;
- Burner nameplate;
- Warranty;
- Instruction handbook for installation, use and maintenance.

### OPTIONAL

- Power modulating kits for temperatures;
- Power modulating kits for pressures;
- Temperature probe 0°C-400°C (PT 100 a 0° C);
- Temperature probe 0°C-1200°C (K probe);
- Pressure probe 0-3 bar, 0-6 bar. 0-16 bar, 0-20 bar, 0-30 bar;
- Noise protection;
- Antivibration couplings;
- Handle gas taps.